

**CLEAN VERSION OF REPLACEMENT PARAGRAPHS IN SPECIFICATION:**

Replace paragraph [0021] as follows:

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a) **[0021]** -- The circular ring shaped bearing disks 2, 3 shown in FIG. 2 are made from a blank, which has been punched out from a metal sheet and subsequently shaped through a non-cutting shaping process on a suitable shaping apparatus, for example, a hydraulic press or a knuckle-joint press with a shaping speed of  $\leq 2$  m/min. An example of a material for the blank includes steel of type Ck 75 which contains 0.70 to 0.80% of C, 0.15 to 0.35% of Si and 0.50 to 0.80% of Mn, whereby the added k in Ck 75 indicates a particularly low content of phosphorus of  $\leq 0.035\%$  and sulfur of  $\leq 0.015\%$ . After a hardening and tempering process, the thus through-hardened material has a hardness of 700 HV. The disks 2, 3 made in this manner can be subjected to a load at a safety of 1, i.e. the hardness of 700 HV permits a maximum admissible load corresponding to also 700 HV with respect to the effective stress.--.

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